

輸出校正					
x1000 R/W	A001 CL		12000 ~ 0	1714	Count
x1001 R/W	A001 CH		12000 ~ 0	10359	
x1002 R/W	A002 CL		12000 ~ 0	1714	
x1003 R/W	A002 CH		12000 ~ 0	10359	
x1004 R/W	A003 CL		12000 ~ 0	1714	
x1005 R/W	A003 CH		12000 ~ 0	10359	
x1006 R/W	A004 CL		12000 ~ 0	1714	
x1007 R/W	A004 CH		12000 ~ 0	10359	
x1008 R/W	A005 CL		12000 ~ 0	1714	
x1009 R/W	A005 CH		12000 ~ 0	10359	
x100A R/W	A006 CL		12000 ~ 0	1714	
x100B R/W	A006 CH		12000 ~ 0	10359	
x100C R/W	A007 CL		12000 ~ 0	1714	
x100D R/W	A007 CH		12000 ~ 0	10359	
x100E R/W	A008 CL		12000 ~ 0	1714	
x100F R/W	A008 CH		12000 ~ 0	10359	

三、DI 輸入:

1. 24V
2. 乾接點

四、DO/AO 輸出:

1. SSR
2. Relay
3. 4~20mA

五、通訊格式- Modbus RTU:

ID:

SW5	SW4
十位數 9 ~ 0	個位數 9 ~ 0

Start bit: 1 Bit

Data bit: 8 Bit

Stop bit:

SW6.4	Stop bit
Off	1 Bit
On	2 Bit

Baud rate:

SW6.1	SW6.2	Baud rate
Off	Off	9600 bps
Off	On	19200 bps
On	Off	38400 bps
On	On	115200 bps

Party:

SW6.3	Party
Off	None
On	Odd

Command: 03 Read

06 Write Ram & Flash

六、工作電壓:

DC 24V